Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For L601D

Centre Lathe - CL-40B

Ø460 x 1000mm Turning Capacity - Ø80mm Spindle Bore
Includes Digital Readout System, Quick Change Toolpost & Taper Turning Attachment



ORDER CODE:	L601D
MODEL:	CL-40B
Swing Over Bed (mm):	460
Distance Between Centres (mm):	1000
Spindle Bore (mm):	80
Swing In Gap (mm):	690
Swing Over Cross-slide (mm):	270
Digital Readout System Fitted:	Yes
Quick Change Toolpost Fitted:	Yes
Leadscrew Covers Fitted:	Yes
Taper Turning Attachment:	Yes
Coolant System:	Yes
Tool Height To Suit (mm):	25
Centre Height (mm):	230
Spindle Nose Size or Type:	D1-8 Camlock
Bed Width (mm):	300
Headstock Spindle Taper (MT):	6
Tailstock Taper (MT):	4
Cross Slide Travel (mm):	290
Compound Slide Travel (mm):	140
Leadscrew Type:	Metric
Metric Cross Feed (X-Axis) (mm/rev):	0.014 - 0.784
Imperial Cross Feed (X-Axis) (inch/rev):	~
Metric Longitudinal Feed (Z-Axis) (mm/rev):	0.031 - 1.70
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	~
Metric Thread Steps & Pitch (No. / mm):	41 (0.1 - 14)
Imperial Thread Steps & TPI (No. / TPI):	60 (2 - 112)
3 Jaw Chuck Diameter (mm):	250
4 Jaw Chuck Diameter (mm):	320
Spindle Steps / Speeds (No. / rpm):	12 (25 - 1700)
Motor Power (kW / hp):	5.5 / 7.5
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	2200

Features

- 2 axis digital readout system
- Quick change toolpost
- Taper turning attachment fitted to saddle
- Triple bearings supporting headstock spindle
- Adjustable taper roller bearings providing spindle accuracy
- Precision 'V'-beds & headstock gears are all hardened & ground
- One piece cast iron base increases rigidity
- Overload protection on drive motor and coolant system
- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Inching button incorporated on the control panel for convenient spindle speed selection
- Foot operated spindle brake with safety cut out switch
- 300mm wide induction hardened heavy duty cast iron bed
- Removable gap bed allowing work piece to swing up to 690mm
- Chuck guard fitted with safety micro switch
- Powered longitudinal and cross feeds
- Adjustable 4 position length-stop mechanism for accurate repetitive operation
- Micro adjustable saddle stop
- Dual calibrated dials incorporating metric & imperial graduations
- Coolant system with flexible hose enabling operator to manipulate flow direction
- Oil sight glass for head stock and gearbox
- Low voltage halogen work light
  Lubrication pump on saddle oiling slides

Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For L601D

- D1-8 camlock spindle for quick chuck removal
- 12 spindle speeds from 25-1700rpm
- Large 80mm spindle bore
- 5.5kW / 7.5HP 415V main motor

Includes

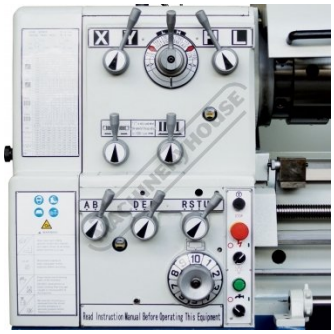
- 2 axis digital readout system
- Taper turning attachment
- Quick change toolpost
- Concertina leadscrew covers
- 250mm 3-jaw chuck with reverse jaws
- 320mm 4-jaw chuck
- 450m face plate
- Fixed steady with roller bearings
- Travelling steady with brass guides
- Dead centres
- Thread chasing dial
- Foot brake
- Coolant system
- Work light
- Rear splash guard
- Spindle reducing bush

Specific Features


Digital Read Out


Safety Chuck Guard


Chuck


Headstock Controls


Speed Selection Levers


Feed Charts



Feed Levers close up



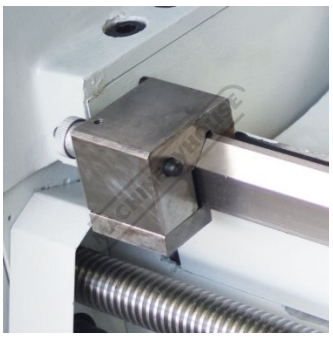
Feed Levers

Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

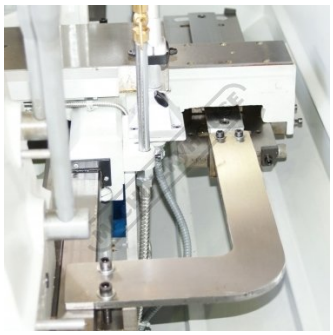
Product Brochure For L601D

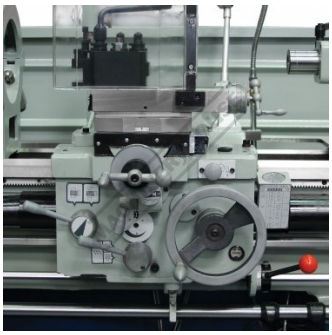

Removable Bed

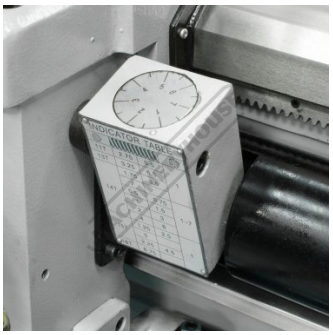

Hardened and Ground Bed

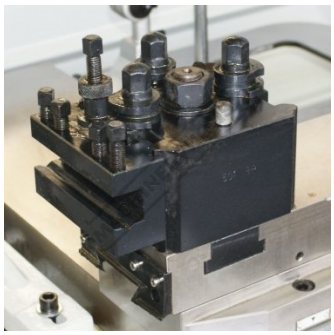

Saddle Stop


Adjustbale Feed Knockout


Taper Turning Attachment

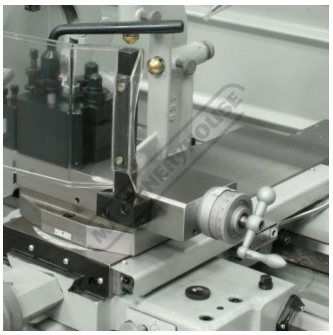

Saddle Front View


Thread Chasing Dial

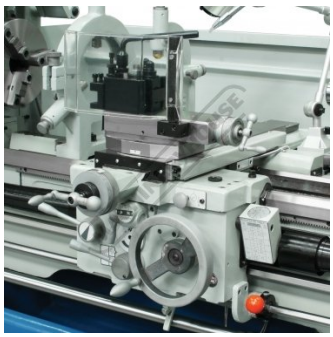

Quick Change Toolpost

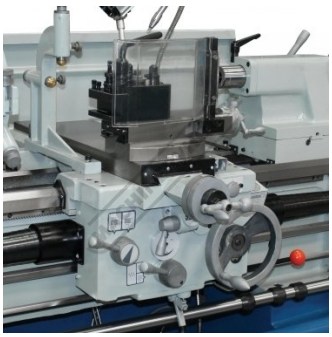

Coolant Hose and Worklight

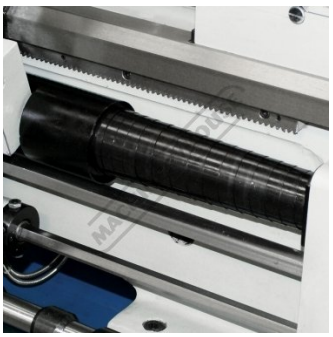

Taper Turning Attachment Closeup

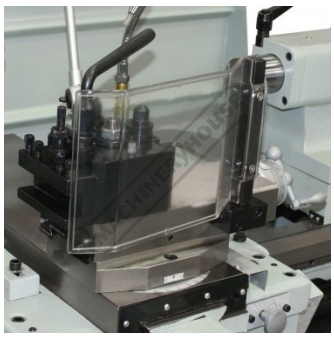

Compound Slide


1 Shot Lubrication


Saddle Right View


Saddle Left View


Leadscrew Spiral Covers


Toolpost Guard

Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For L601D


Spindle Engagement Lever


3 Point Steady


Tailstock Heavy Duty


Tailstock Graduations


Tailstock Handle


Saddle Handle


Cross Feed Handle


Belt Guard Micro Switch

Recommended Accessories

L048
Right Hand Turning Tool Holder



L049
Left Hand Turning Tool Holder



L041
Right Hand Turning Tool Holder



L042
Left Hand Turning Tool Holder



Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For L601D

L453
Lathe Turning Tool Kit - 3 piece Insert Type



L459
Lathe Threading Tool Kit - Insert Type



L467
Professional Lathe Parting Tool Kit - Insert Type



C046
4MT Pipe Centre - 70º Cone



C290
Heavy Duty Drill Chuck - Keyed Type



C294
Industrial Drill Chuck - Keyless Type



D454A
4MT x JT3 Drill Chuck Arbor



D424
Drill Sleeve - Morse Taper



D422
Drill Sleeve - Morse Taper



D1272
Metric 135º Precision HSS M35 COBALT Drill Set - 25 Piece



D1282
Imperial 135º Precision HSS M35 COBALT Drill Set - 29 Piece



D126
Metric 135º Precision HSS M35 COBALT Drill Set - 170 Pieces



Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For L601D

D119
Metric 2MT HSS Drill Set



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



S076
Cutting Tool Lubricant Fluid - 500ml



S077
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075
Cutting Tool Lubricant Paste - 200g



S074
Cutting Tool Lubricant Paste - 500g



S091
Soluble Metal Cutting Fluid - 20 Litre



G660
Lathe Leadscrew Cover Kit



A358
Sky Hook Lifting Device



A358A
Chuck Hook



L300
Magnetic Swarf Remover



Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For L601D

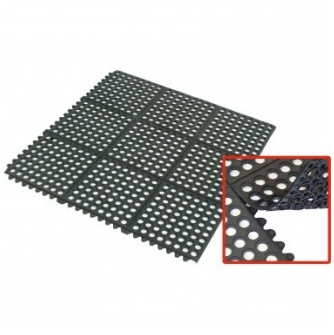
M9991
Magnetic Floor Sweeper



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive

