

Product Brochure For L4074

Round / Positive - Turning Tool Holder - SRDCN-2525 M1204S

25mm Tool Height
 Inserts not included

Back In Stock Soon

Ex GST	Inc GST
\$85.00	\$93.50



ORDER CODE:	L4074
Part Number - Style:	SRDCN
Tool Height Size (mm):	25
Clamping Method of Insert:	Center screw
Category:	External turning
Connection style:	Square shank
Back End Size:	25x25
Application:	Profiling Turning
Hand Type:	Neutral
Holder Style:	45°
Clearance Angle:	Positive
Insert Type:	RCMT10
A (H) (mm):	25
B (mm):	25
C (LF) (mm):	150
LH (mm):	20.3
F (WF) (mm):	17.5
E (mm):	-



Description

Quality Tipped Tool Holders ISO Standard to suit Tungsten Carbide Indexable Insert Tips.

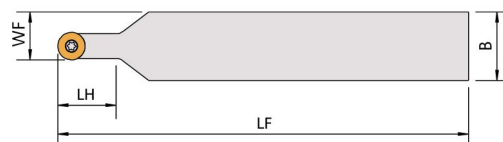
NOTE: Inserts not included with tool holders

Use insert RCMT10T3M0TN15 (L0525)
 SHIM SMR-1003 (aka the SEAT) (L5228)
 SHIM SCREW SN535 (L5225)
 INSERT SCREW CS35115 (L5226)
 Screw Dimensions M3.5 x 0.6 pitch x 11.5mm long
 SHIM SCREW WRENCH LW035 (L5227)
 SCREW TORX KEY FT-15 (L538)

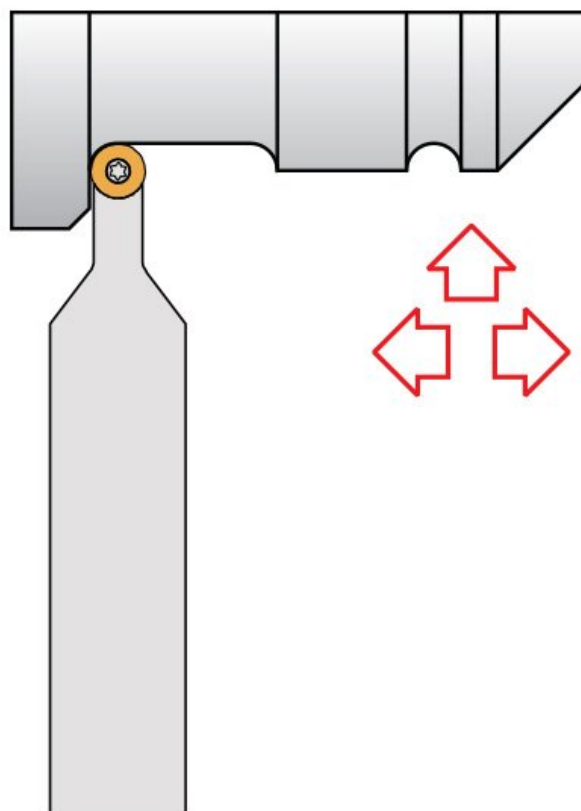
Please note the 'SHIM SCREW' is installed with 'SHIM SCREW WRENCH' SN535 and once installed the INSERT is then held into place via the INSERT SCREW CS35115 which then screws into the SHIM SCREW (if shim breakage occurs both screws should be replaced)

Features

- Positive rake profiling tool holder with round insert
- Finishing to Medium metal removal applications



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Recommended Accessories

L0525

KENNAMETAL Round Positive
Turning Insert

L5228

SEAT to Suit Tool Holder

L5225

Seat Pin to Suit Tool Holder

L5226

SCREW to Suit Tool Holder



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L5227

WRENCH to Suit Tool Holder

L538

Key to Suit Tool Holder

