

Product Brochure For L141

Bench Lathe - AL-320G

Ø320 x 600mm Turning Capacity - Ø38mm Spindle Bore
 12 Gears Head Speeds 60 to 1600 rpm and 4 Jaw Chuck



Ex GST
\$3,490.00

Inc GST
\$3,839.00

ORDER CODE:	L141
MODEL:	AL-320G
Swing Over Bed (mm):	320
Distance Between Centres (mm):	600
Spindle Bore (mm):	38
Swing In Gap (mm):	~
Swing Over Cross-slide (mm):	210
Digital Readout System Fitted:	Optional
Quick Change Toolpost Fitted:	Optional
Leadscrew Covers Fitted:	~
Taper Turning Attachment:	~
Coolant System:	~
Tool Height To Suit (mm):	12
Centre Height (mm):	160
Spindle Nose Size or Type:	Fixed
Bed Width (mm):	160
Headstock Spindle Taper (MT):	5
Tailstock Taper (MT):	3
Cross Slide Travel (mm):	150
Compound Slide Travel (mm):	100
Leadscrew Type:	Metric
Metric Cross Feed (X-Axis) (mm/rev):	0.022 - 0.15
Imperial Cross Feed (X-Axis) (inch/rev):	~
Metric Longitudinal Feed (Z-Axis) (mm/rev):	0.1 - 1.4
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	~
Metric Thread Steps & Pitch (No. / mm):	11 (0.5 - 4)
Imperial Thread Steps & TPI (No. / TPI):	27 (9 - 48)
3 Jaw Chuck Diameter (mm):	160
4 Jaw Chuck Diameter (mm):	200
Spindle Steps / Speeds (No. / rpm):	12 (60 - 1600)
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	280

Features

- Geared headstock for quick change of spindle speeds
- 38mm spindle bore
- Hardened and ground bed
- Adjustable taper roller spindle bearings
- Metric & imperial thread cutting
- Powered longitudinal and cross feed
- Head stock oil sight glass
- Thread chasing dial
- Quick action tailstock locking lever
- Forward/reverse spindle switch

Includes

- 160mm 3-jaw chuck with reverse jaws
- 200mm 4-jaw chuck
- Face plate
- Fixed steady
- Travelling steady
- Change gears
- Dead centre
- Rear splash guard & swarf tray

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- Spanners
- Safety chuck guard
- Instruction booklet

Optional Accessories

- Lathe stand to suit (L142)

Specific Features



Shown with Optional Stand



Safety Chuck Guard



3 Jaw Chuck



Controls



End View Head



Fixed and Travelling Steadies



Saddle



Toolpost



Compound Slide Angle Scale



Longitudinal and Cross Feed Engagement



Thread Chasing Dial



Screw Cutting Engagement Lever

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Compound Slide Hand Wheel



Compound Slide and Cross Feed Handle Wheel NEW



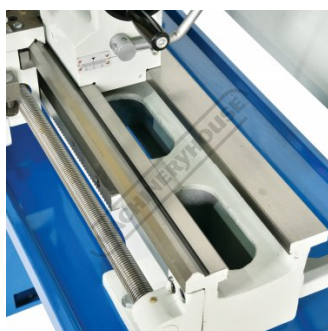
Tailstock



Tailstock Quill



End View Tailstock



Hardened and Ground Bed

Recommended Accessories

K007A

Bench Lathe, Stand & Tooling
Package Deal



L142

Lathe Stand



D695

3-Axis Optimum Digital Readout
Counter - 1µm



D694

1500mm Optimum Magnetic
Digital Readout Scale



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D5242

Scale - Backing Plate & Cover



P235

Coolant Pump & Tank



L292

Quick Change Toolpost



L277

Vertical Mill Slide



L015

Right Hand Turning Tool Holder



L016

Left Hand Turning Tool Holder



L0099

Lathe Turning Tool Kit - 7 piece
Insert Type



L450

Lathe Turning Tool Kit - 3 piece
Insert Type



L456

Lathe Threading Tool Kit - Insert
Type



L464

Professional Lathe Parting Tool
Kit - Insert Type



L073

Parting Tool Holder - Suits 1/2"
HSS Tool Bit



L076

Knurling Tool Holder Kit



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C052
3MT Live Centre



C045
3MT Pipe Centre - 70° Cone



C290
Heavy Duty Drill Chuck - Keyed Type



D443A
3MT x JT3 Drill Chuck Arbor



D1272
Metric 135° Precision HSS Drill Set - 25 Piece



D1282
Imperial 135° Precision HSS Drill Set - 29 Piece



D126
Metric 135° Precision HSS M35 Cobalt Drill Set - 170 Pieces



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



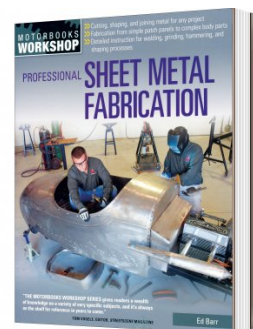
G660
Lathe Leadscrew Cover Kit



G659
Lathe Leadscrew Cover Kit - Concertina



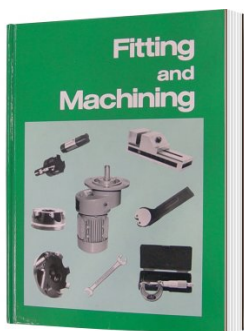
L3455
Professional Sheet Metal Fabrication Book



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L341

Fitting and Machining Technical Book



L300

Magnetic Swarf Remover



M9991

Magnetic Floor Sweeper



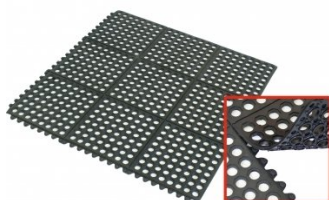
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



O000

SpillFix Universal Organic Absorbent



O043

Rust & Corrosion Preventive



O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive



O044

Rust & Corrosion Preventive

