

Product Brochure For L0528

KENNAMETAL Round Positive Turning Insert ALUMINIUM - RCGT 1204MO HP K313

K313 - Finishing Medium
 10 Inserts Per Pack

Coming Soon

Ex GST

Inc GST

\$225.00

\$247.50



ORDER CODE:	L0528
MODEL:	RCGT 1204MO HP
Grade:	K313
Application:	Finishing Medium
Pieces in Set (Qty):	10
[D] Insert IC Size (Inscribed Circle) (mm):	12
[D1] Insert Hole Size (mm):	4.4
[L10] Insert Cutting Edge Length (mm):	~
[S] Insert Thickness (mm):	4.76
[R?] Corner Radius (mm):	~
Relief Angle (Deg):	7°
d (mm):	Ø12
Insert shape (Style):	R - Round



Description

Light to medium-duty machining operations. Low cutting forces and reduced power requirements thanks to a high positive rake face engineered for precise chip control and lower cutting forces in sticky or difficult materials.

K313 grade is optimized for Non-ferrous materials (Aluminium, copper brass), Titanium and titanium alloys High-temperature / Nickel-based superalloys (Inconel, Hastelloy) Cast Irons (Grey and Nodular)

Austenitic Stainless Steels

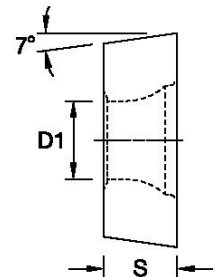
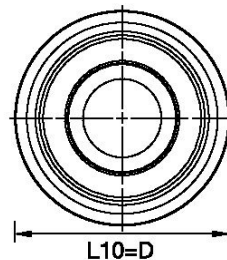
Main application area:

Cutting depth (Ap): 0.5 - 6 mm

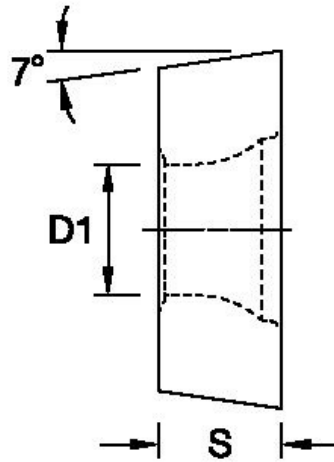
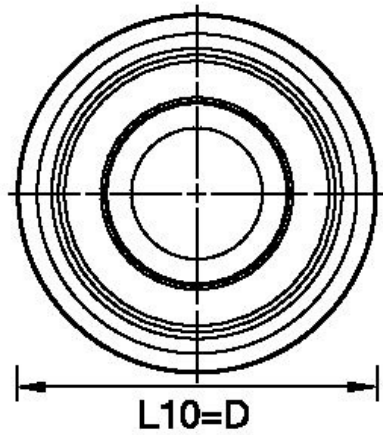
Feed (f): 0.15 - 0.4 mm

Features

- Ø12mm Round Positive Turning Insert
- 10 Inserts Per Pack
- Use Classification - Continuous Slight interruption



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Recommended Accessories

L0527

KENNAMETAL Round Positive
Turning Insert

