

Product Brochure For L0527

KENNAMETAL Round Positive Turning Insert - RCMT1204MO KCP25C

KCP25C - Finishing Medium

10 Inserts Per Pack

Coming Soon

Ex GST

Inc GST

\$220.00

\$242.00



ORDER CODE:	L0527
MODEL:	RCMT1204MO
Grade:	KCP25C
Application:	Finishing Medium
Pieces in Set (Qty):	10
[D] Insert IC Size (Inscribed Circle) (mm):	12
[D1] Insert Hole Size (mm):	4.4
[L10] Insert Cutting Edge Length (mm):	~
[S] Insert Thickness (mm):	4.76
[R?] Corner Radius (mm):	~
Relief Angle (Deg):	7°
d (mm):	Ø12mm
Insert shape (Style):	R - Round



Description

Light to medium-duty machining operations. Low cutting forces and reduced power requirements thanks to positive rake angle. Good chip control over a wide range of materials. It is also used on short-chipping cast-iron materials.

Main application area:

Cutting depth (Ap): 0.5 - 6 mm

Feed (f): 0.15 - 0.4 mm

Features

- Ø12mm Round Positive Turning Insert
- 10 Inserts Per Pack
- Use Classification - Continuous Slight interruption

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Recommended Accessories

L0528

KENNAMETAL Round Positive
Turning Insert ALUMINIUM

