

Product Brochure For L0523

KENNAMETAL Round Positive Turning Insert - RCMT 0803MO KCP25C

KCP25C - Finishing Medium

10 Inserts Per Pack



ORDER CODE:	L0523
MODEL:	RCMT 0803MO
Grade:	KCP25C
Application:	Finishing Medium
Pieces in Set (Qty):	10
[D] Insert IC Size (Inscribed Circle) (mm):	8
[D1] Insert Hole Size (mm):	3.4
[L10] Insert Cutting Edge Length (mm):	~
[S] Insert Thickness (mm):	3.18
[R?] Corner Radius (mm):	~
Relief Angle (Deg):	7°
d (mm):	Ø8
Insert shape (Style):	R - Round



Description

Light to medium-duty machining operations. Low cutting forces and reduced power requirements thanks to positive rake angle. Good chip control over a wide range of materials. It is also used on short-chipping cast-iron materials.

Main application area:

Cutting depth (Ap): 0.5 - 4 mm

Feed (f): 0.15 - 0.4 mm

Features

- Ø08mm Round Positive Turning Insert
- 10 Inserts Per Pack
- Use Classification - Continuous Slight interruption