Sydney: (02) 9890 9111
Brisbane: (07) 3715 2200
Melbourne: (03) 9212 4422
Perth: (08) 9373 9999
Adelaide: (08) 9373 9969
sales@machineryhouse.com.au
www.machineryhouse.com.au

Product Brochure For K8724

TECNA® 4648 Industrial Pneumatic Pedestal Spot Welder - QLD Schools / TAFE

#4648

25kVA (3 + 3mm Maximum Steel Thickness)



Please Call

ORDER CODE:	K8724
NSW DOE Item No.:	~
QLD DOE Item No.:	~
MODEL:	School / TAFE & TECNA® 4648
Part Number:	4648-25
Type:	Pneumatic
Maximum Thickness (mm):	3 + 3
Nominal Power (kVA):	50% @ 25kVA
Max. Welding Power (kVA):	68
Secondary No Load Voltage (V):	~
Functions:	~
Main Fuse (amp):	50
Throat Depth (Min/Max) (mm):	230-550
Arms Gap (mm):	220
Voltage / Amperage (V / amp):	415
Dimensions (mm):	300 x 750 x 1500
Nett Weight (kg):	143

Features

- Arms adjustable in length allowing a better working flexibility
- Chrome-copper electrode-holders for long life and heavy duty service,
- designed for straight and angled fitting
- Adjustable electrode stroke
- Epoxy resin coated transformer
- Water-cooled transformer, arms and electrodes
- Microprocessor control unit TECNA TE101
- Adjustable electrode force; a micro switch starts the welding cycle when the desired pre-set value is reached
- The foot pedal is adjustable in length
- Stainless steel pump and shafts, corrosion free
- Heat resistant motor improves cooling
- No priming required, quick fill in & drain out
- Universal and can be used with any welder
- Carry handle for portability and convenience
- Water level gauge on front of unit
- Ø200mm fan on steel tube radiator
- Design to recycled water back into cooler unit
- Uses ordinary tap water but better with distilled

Includes

- (W070) UTJRWC-1 8 Litre Water Cooling Unit

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Specific Features



TE101 Control



TE101 Vs TE90 Control Panel

Recommended Accessories

W025

Spot Welder Electrodes (Straight) - Suits TECNA 25kVA Pedestal Spot Welder



W026

Spot Welder Electrodes (Bent) -Suits TECNA 25kVA Pedestal Spot Welder



W027

Spot Welder Electrodes (Offset) - Suits TECNA 25kVA Pedestal Spot Welder



W070

9L Water Cooler



P235

Coolant Pump & Tank



C511

Pilot Super Duty Air Compressor



C521

Classic Industrial Series 3 Phase Reciprocating - Pilot Air Compressor

