

Product Brochure For K8722

TECNA 4643-25 Pedestal Spot Welder & Water Cooling Unit - QLD Schools / TAFE

25 kVA

QLD Contract Item No. 7



Please Call

ORDER CODE:	K8722
NSW DOE Item No.:	-
QLD DOE Item No.:	7
MODEL:	School / TAFE & TECNA 4643
Part Number:	4643-25
Type:	Manual
Maximum Thickness (mm):	3 + 3
Nominal Power (kVA):	50% @ 25kVA
Max. Welding Power (kVA):	68
Secondary No Load Voltage (V):	4.6
Functions:	-
Main Fuse (amp):	50
Throat Depth (Min/Max) (mm):	230-550
Arms Gap (mm):	220
Voltage / Amperage (V / amp):	415
Dimensions (mm):	300 x 750 x 1500
Nett Weight (kg):	145

TECNA®



Features

- Arms adjustable in length allowing a better working flexibility
- Chrome-copper electrode-holders for long life and heavy duty service,
- designed for straight and angled fitting
- Adjustable electrode stroke
- Epoxy resin coated transformer
- Water-cooled transformer, arms and electrodes
- Microprocessor control unit TECNA TE101
- Adjustable electrode force; a micro switch starts the welding cycle when the desired pre-set value is reached
- The foot pedal is adjustable in length
- Stainless steel pump and shafts, corrosion free
- Heat resistant motor improves cooling
- No priming required, quick fill in & drain out
- Universal and can be used with any welder
- Carry handle for portability and convenience
- Water level gauge on front of unit
- Ø200mm fan on steel tube radiator
- Design to recycled water back into cooler unit
- Uses ordinary tap water but better with distilled

Includes

- (W070) UTJRW-1 8 Litre Water Cooling Unit

Product Brochure For K8722

Specific Features



TE 90 Controller



9L Water Cooler UTJRW1

Recommended Accessories

W070

9L Water Cooler



P235

Coolant Pump & Tank



W025

Spot Welder Electrodes
 (Straight) - Suits TECNA 25kVA
 Pedestal Spot Welder



W027

Spot Welder Electrodes (Offset)
 - Suits TECNA 25kVA Pedestal
 Spot Welder



W026

Spot Welder Electrodes (Bent)
 -Suits TECNA 25kVA Pedestal
 Spot Welder

