Sydney: (02) 9890 9111
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Product Brochure For K8339

Bead Rolling Machine Includes Stand - SRG-24D

NSW DOE Item 38



Please Call

ORDER CODE:	K8339
NSW DOE Item No.:	38
QLD DOE Item No.:	~
MODEL:	School / TAFE SJ-24D
Bending Capacity (mm / G):	1.2 / 18
Throat Depth Maximum (mm):	460
Roll Diameter (mm):	Ø52
Nett Weight (kg):	46

Description

The Metalmaster SJ-24D Bead Roller is perfect for the automotive enthusiast starting out in repairing or reproducing car panels, or for anyone wanting to strengthen automotive body panels, roofs, seals or even guards. Constructed from heavy-duty plate steel, the SJ-24D Bead Roller can handle up to 1.2mm mild steel sheet metal at a generous 460mm throat depth.

This bead roller is manually gear driven by a hand crank that drives both the bottom and top bead rolls simultaneously. The 25mm drive-shafts are supported in quality bronze bearing bushes that incorporates greasing nipples to ensure smooth rolling operation.

The SJ-24D also includes 7 sets of the most commonly used rollers required by any metal forming automotive enthusiast or professional - 1/4", 3/8", 1/2" bead rolls, 1/2", 1/16", 1/8" flange rolls and a shearing roll set.

Features

- 1.2mm mild steel capacity for bead & flange rolls
- 1.0mm mild steel capacity for shearing rolls
- Heavy duty steel construction
- Strengthened frame with 16mm steel
- Strengthened stand with 88mm steel pipe
- Ø25mm drive shafts
- Ø22mm spigot for mounting rollers
- Ø54mm bead rollers
- Gear driven system

Includes

- 7 Sets of rolls with Ø22mm bore:
- 1/4" (6.35mm) single bead roll set
- 3/8" (9.5mm) single bead roll set
- 1/2" (12.7mm) single bead roll set
- 1/16" (1.6mm) flange roll set
- 1/8" (3.2mm) flange roll set
- 1/4" (6.35mm) flange roll set
- Shearing roll set

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Specific Features


Side View


Rear View


Left Side View


Left View


Top Roll Height Adjustment Handle


Manual Hand Wheel


Gear Driven Rollers


Rolls Stored on Stand


16mm Plate Steel


Shown With Shearing Dies


Shown With 1 2.12 Beading Dies


22mm Spigot for Mounting Rollers


Shearing Dies


1.4 6.35mm Stepped Dies


1.8 3mm Stepped Dies


1.16 1.6mm Stepped Dies

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1.2 12.7mm Beading Dies



3.8 9.5mm Beading Dies



1.4 6.35mm BeadingDies



Side Profile View Of Die Sets



Die Sets Top View



Die Sets Top View 2



Includes 7 Sets of Dies