

Product Brochure For K4030

## Reciprocating Hammer Package Deal - PH-19VS

1.6mm Mild Steel Capacity, 482mm Throat Depth  
 Includes 4 x Additional Dies



**Package Deal**

Ex GST                      Inc GST  
**\$10,900.00    \$11,990.00**

Package Contents - SAVE \$6,688.00 (Inc)	
1 x B9030 - Reciprocating Hammer PH-19VS	<b>\$15,950.00</b>
1 x B8957 - Master Flat Top Die 1005979	<b>\$682.00</b>
1 x B8967 - Doming Bottom Die 1005985	<b>\$682.00</b>
1 x B8969 - Doming Bottom Die 1005986	<b>\$682.00</b>
1 x B8971 - Doming Bottom Die 1005987	<b>\$682.00</b>
<b>Normal Price (Inc):</b>	<b>\$18,678.00</b>

ORDER CODE:	K4030
MODEL:	PH-19VS
Machine (Type):	Reciprocating Hammer Package Deal
Mild Steel - Capacity (mm / Gauge):	1.6 / 16
Aluminium - Capacity (mm / Gauge):	2.5 / 12
Cubic feet per minute (CFM):	~
Tooling Height Adjustment (mm):	127
Tooling Shank Size (mm):	~
Throat Depth (mm):	482
Throat Height (mm):	~
Length of Stroke Adjustment (mm):	4.5 - 14
Radius Anvil Sizes (mm):	~
Speed - blows per minute (BPM):	100 - 1500 (Variable)
Air Consumption (CFM):	~
Working Height (mm):	~
Air Pressure (psi):	~
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240
Machine Dimensions (LxWxH) (mm):	~
Tooling Holder/Power Unit Dimensions (LxWxH) (mm):	~
Nett Weight (kg):	454

### Description

Need precise speed control for delicate jobs? That's why we added an inverter drive to our PH-19 and created a variable-speed power hammer that more shops can afford.

Recommended for: Small automotive and airplane shops with limited space and/or budgets, as well as schools and educational institutions.

### Features

- Delivers enough force to shape 1.6mm mild steel
- 482mm throat allows you get deep into panels and covers most metal shaping projects
- Adjustable speed from 100 to 1,500 to beats per minute
- You can control the speed either by foot pedal or the control box on the side of the machine
- Plug it into any 240-volt power outlet
- Quick-release tooling handle lets you start in the middle of a panel while keeping the pressure constant
- Tooling changes take just a few seconds and don't require any hand tools
- Comes standard with a mini thumbnail shrinker die set
- Wide variety of tooling available for shrinking, stretching, planishing, and drastic metal shaping
- Heavy 12.7mm plate steel frame and rigid steel stand enable this power hammer to hit with full force and prevent deflection
- Small footprint saves space in smaller shops
- Wheels on the base make it easy to move out of the way
- Tooling and replacement parts are available

### Includes

- 1005979 - Master Flat Top Die - (B8957)
- 3" (76.2mm)

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- 1005985 - Doming Bottom Die - (B8967)
- 12" (304.8mm) radius, 3" (76.2mm) face diameter
- 1005986 - Doming Bottom Die - (B8969)
- 24" (609.6mm) radius, 3" (76.2mm) face diameter
- 1005987 - Doming Bottom Die - (B8971)
- 36" (914.4mm) radius, 3" (76.2mm) face diameter

### Specific Features



B9030



Insert 1



Insert 2

### Recommended Accessories

B8946

Power Hammer Beading Set

B8955

Master Flat Top Die

B8957

Master Flat Top Die

B8963

Doming Bottom Die



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**B8968**  
 Doming Bottom Die



**B8967**  
 Doming Bottom Die



**B8970**  
 Doming Bottom Die



**B8969**  
 Doming Bottom Die



**B8972**  
 Doming Bottom Die



**B8971**  
 Doming Bottom Die



**B8973**  
 Stretch Flat Bottom Die



**B9054**  
 2" Thumbnail Shrink Die Set



**B9056**  
 3" Thumbnail Shrink Die Set



**S223**  
 Straight Steel T-Dolly Set Small  
 - 5 Piece



**S2231**  
 Straight Steel T-Dolly Set Large  
 - 2 Piece



**S2232**  
 Tapered Steel T-Dolly Set - 3  
 Piece

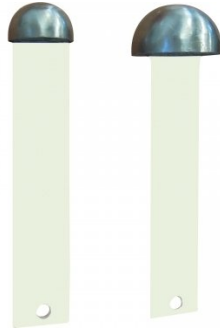


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S2233  
 Curved Steel Dolly Set - 3 Piece



S2234  
 Mushroom Steel Dome Dolly Set - 2 Piece



S2235  
 Mushroom Steel Dome Dolly Set - 2 Piece



S2236  
 Oval Steel Dolly



S2237  
 Bowl Steel Dome Dolly



S2239  
 Dolly Stand Holder



S2238  
 Steel Dolly Stand



S2240  
 Round Steel Table for Sand Bag



S214  
 Rectangle Leather Bag - Steel Shot Filled



S212  
 Rectangle Leather Bags - Sand Filled



S210  
 Round Leather Bags - Sand Filled



H885  
 Auto Panel Restoration Kit - DIY



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H886

Auto Panel Restoration Kit -  
Professional



H887

Auto Panel Restoration Kit -  
Master

