

Product Brochure For D8174

## HSS Jobber Drill Pack - 5 Piece - Ø13.0mm

M35 Grade HSS with 5% Cobalt

135° Precision Ground Flute & Split Point

Ex GST

\$58.00

Inc GST

\$63.80



|                          |         |
|--------------------------|---------|
| ORDER CODE:              | D8174   |
| Drill Size (DS) (mm):    | 13.0mm  |
| Flute Length (FL) (mm):  | 101     |
| Drill Length (DL) (mm):  | 151     |
| Quantity Per Pack (No.): | 5       |
| Point Angle (Degrees):   | 135°    |
| Standard (DIN):          | DIN 338 |



### Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels. Finished in a durable bronze coating.

Supplied in handy packs so you'll always have the right size ready—ideal for any workshop.

Sizes: 1.0–13.0mm (0.5mm steps)

Packs: 10pcs (1.0–7.5mm), 5pcs (8.0–13.0mm)

### Features

- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

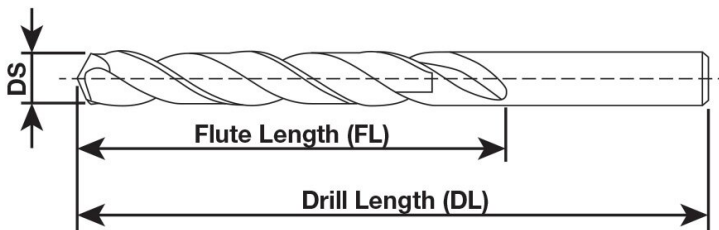
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## JOBBER DRILL PACKS

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering



|                         |                     |                          |                                 |                                |
|-------------------------|---------------------|--------------------------|---------------------------------|--------------------------------|
| <b>HSS</b><br>M35 GRADE | <b>5%</b><br>COBALT | <b>DIN</b><br>338        | <b>10 PIECE</b><br><b>PACKS</b> | <b>5 PIECE</b><br><b>PACKS</b> |
| <br><b>135°</b>         | <br>SPLIT POINT     | <br>HIGH HEAT RESISTANCE | <b>1~7.5mm</b>                  | <b>8~13mm</b>                  |



| ORDER CODE: | DRILL SIZE (DS) | PIECES per size | FLUTE LENGTH (FL) | DRILL LENGTH (DL) |
|-------------|-----------------|-----------------|-------------------|-------------------|
| D8150       | 1.0mm           | 10pcs           | 12                | 34                |
| D8151       | 1.5mm           | 10pcs           | 20                | 43                |
| D8152       | 2.0mm           | 10pcs           | 24                | 49                |
| D8153       | 2.5mm           | 10pcs           | 30                | 57                |
| D8154       | 3.0mm           | 10pcs           | 33                | 61                |
| D8155       | 3.5mm           | 10pcs           | 39                | 70                |
| D8156       | 4.0mm           | 10pcs           | 43                | 75                |
| D8157       | 4.5mm           | 10pcs           | 47                | 80                |
| D8158       | 5.0mm           | 10pcs           | 52                | 86                |
| D8159       | 5.5mm           | 10pcs           | 57                | 93                |
| D8160       | 6.0mm           | 10pcs           | 57                | 93                |
| D8161       | 6.5mm           | 10pcs           | 63                | 101               |
| D8162       | 7.0mm           | 10pcs           | 69                | 109               |
| D8163       | 7.5mm           | 10pcs           | 69                | 109               |
| D8164       | 8.0mm           | 5pcs            | 75                | 117               |
| D8165       | 8.5mm           | 5pcs            | 75                | 117               |
| D8166       | 9.0mm           | 5pcs            | 81                | 125               |
| D8167       | 9.5mm           | 5pcs            | 81                | 125               |
| D8168       | 10.0mm          | 5pcs            | 87                | 133               |
| D8169       | 10.5mm          | 5pcs            | 87                | 133               |
| D8170       | 11.0mm          | 5pcs            | 94                | 142               |
| D8171       | 11.5mm          | 5pcs            | 94                | 142               |
| D8172       | 12.0mm          | 5pcs            | 101               | 151               |
| D8173       | 12.5mm          | 5pcs            | 101               | 151               |
| D8174       | 13.0mm          | 5pcs            | 101               | 151               |

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Specific Features



135° Split Point - M35 Grade HSS 5% Cobalt

**JOBBER DRILL PACKS**

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering

|                                 |                             |                           |                   |                  |
|---------------------------------|-----------------------------|---------------------------|-------------------|------------------|
| HSS<br><small>M35 GRADE</small> | 5%<br><small>COBALT</small> | DIN<br><small>338</small> | 10 PIECE<br>PACKS | 5 PIECE<br>PACKS |
| 135°                            | SPLIT POINT                 | HIGH HEAT<br>RESISTANCE   | 1-7.5mm           | 8-13mm           |

Jobber Drill Packs

Recommended Accessories

D126

Metric 135° Precision HSS Drill Set - 170 Pieces



D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D1285

Metric 135° Precision HSS Drill Set - 51 Piece

