

Product Brochure For D592

## Medium-Duty Pedestal Drill - Belt Drive - PD-325

Table Tilts Left & Right To 45° & Rotates 360°  
 Ø16mm Drill Capacity with 2MT Spindle Taper

**Ex GST**  
**\$430.00**

**Inc GST**  
**\$473.00**



ORDER CODE:	D592
MODEL:	PD-325
Type - Bench / Pedestal:	Pedestal
Duty Type:	Medium-Duty
Drilling Diameter Capacity (mm):	Ø16
Spindle Taper (MT):	2
Spindle Travel (mm):	80
Throat Depth (mm):	162.5
Quill Diameter (mm):	40
Collar Diameter (mm):	55
Column Diameter (mm):	72
Spindle To Table (mm):	725
Spindle To Base (mm):	1205
Table Shape:	Round
Table Size (mm):	290
Work Light:	~
Micro Switch On Pulley Guard:	Yes
Drive Belt Type:	A Section
Spindle Speed Steps (No.):	12
Spindle Speed Range (rpm):	280 - 2380
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Overall Height (mm):	1580
Nett Weight (kg):	55



### Description

This versatile & reliable PD-325 pedestal drill is the bigger brother to the BD-325 model, and has an advantage over the bench model as it does not take up valuable bench space. Still very useful for anyone requiring to drill consistent accurate holes and is commonly suited for any home workshop or garage use.

Mostly constructed from cast iron and machined steel to provide superior stability and strength. Powered by a 0.75kW, 1hp, 240-volt induction motor and coupled to a 12-belt speed pulley system offering wide range of speeds between 280-2380rpm. The down feed handle is also made from cast iron in one solid piece design and fitted with soft hand grips for your comfort & convenient drilling depth feed control.

The drill quill is equipped with a 2 morse taper spindle allowing you to fit 2MT drill bits directly to the spindle or 1MT drill bits with an optional adaptor. A quality Ø3-Ø16mm keyed drill chuck with 2MT arbor is included & fitted. The drill table can tilt left or right, rotate 360 degrees and the height is also easily adjusted up or down via rack & pinion hand lever & can be locked into position. Furthermore, the whole table assembly can be swivelled away to allow the machined base to be used as a work support.

The magnetic safety switch with emergency stop is conveniently front mounted for quick access. The drill also includes an adjustable safety drill chuck guard and the belt cover is equipped with a safety switch to ensure safe belt speed changing.

### Features

- Ideal for home, workshop or farm use
- Quiet V-belt drive system
- Quick action belt tensioning lever
- Drill chuck key holder mounted on right side of the machine
- Adjustable safety drilling chuck guard with flip up screen
- One piece cast iron drilling lever with comfort grips
- Safety micro switch on pulley guard
- Safety magnetic-type switch
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Table tilts left & right to 45° & rotates 360°
- Drilling depth stop
- Slotted work table
- 12 Spindle speeds - 280, 420, 440, 550, 620, 660, 1150, 1180, 1400, 1550, 1830, 2380rpm
- Fan-cooled, copper wound 240V motor

### Includes

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- 16mm keyed drill chuck and arbor
- Chuck key to suit
- Drill drift tool to remove drill chuck or taper shank drills

**Optional Accessories**

- Replacement 16mm Drill Chuck (C290)
- Replacement 2MT x JT3 Arbour (D442A)

**Specific Features**



Left View



Magnetic Switch



Emergency Stop Switch



Adjustable Safety Chuck Guard With Flip Up Screen



Safety Chuck Guard Flipped Up



1 Piece Cast Iron Drilling Lever



80mm Spindle Travel



Drilling Depth Stop Setting With Scale



Safety Micro Switch on Pulley Guard



Head Side View

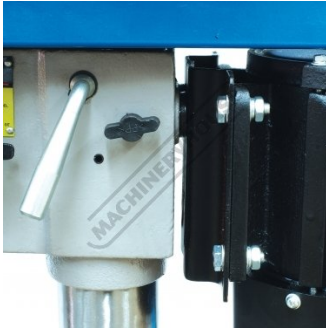


A Section Belt Drive System



Chuck Key Holder

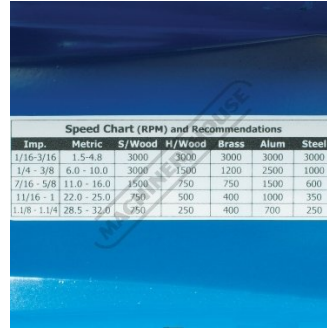
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Belt Tension Lever and Lock



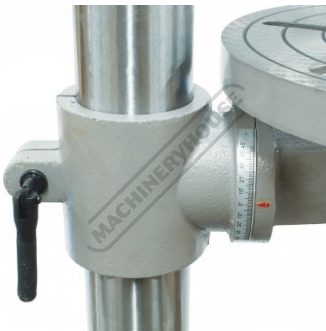
Speed Chart



Recommended Speed for Drill Size and Material



Tilting and Rotating Cast Iron Table



Tilt Table Scale



Work Table

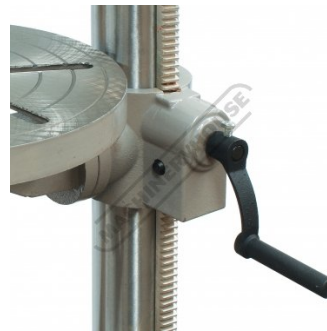


Table Height Adjustment Crank



Base



Drill Drift

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**Recommended Accessories**

**W3425**  
 Drill Press Roller Support



**C103**  
 228mm Multi-Purpose Locking Clamp



**P220**  
 Gravity Feed Coolant System



**S090A**  
 Soluble Metal Cutting Fluid - 1 Litre



**C086**  
 Clamp Kit Tee Nuts



**L300**  
 Magnetic Swarf Remover



**M9991**  
 Magnetic Floor Sweeper



**D1272**  
 Metric 135° Precision HSS Drill Set - 25 Piece



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D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D126

Metric 135° Precision HSS Drill Set - 170 Pieces



D1171

Metric Industrial HSS Reduced Shank Drill Set



D1181

Imperial Industrial HSS Reduced Shank Drill Set



D117

Metric HSS Reduced Shank Drill Set



V124

Drill Press Vice



V144

Drill Press Vice



V145

Drill Press Vice



V141

Safeway Precision Drill Press Vice



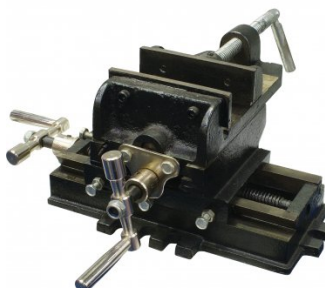
V114

Tilting Drill Press Vice



V120

Compound Drill Vice



V1204

Compound Drill Vice



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V1205  
 Compound Drill Vice



P090  
 Pipe & Tube Notcher Attachment



C292  
 Industrial Drill Chuck - Keyless Type



C294  
 Industrial Drill Chuck - Keyless Type



D442  
 2MT x JT6 Drill Chuck Arbor



D442A  
 2MT x JT3 Drill Chuck Arbor



O000  
 SpillFix Universal Organic Absorbent



O043  
 Rust & Corrosion Preventive



O042  
 General Purpose Lubricant & Corrosion Inhibitor



O040  
 Rust & Corrosion Preventive



O044  
 Rust & Corrosion Preventive



M800  
 Rubber Mat - Anti-Fatigue



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M805

Rubber Mat - Anti-Fatigue

