

Product Brochure For D590C

Medium-Duty Bench Drill & Clamp Package Deal - BD-325

Table Tilts Left & Right To 45° & Rotates 360°
 Ø16mm Drill Capacity with 2MT Spindle Taper

Package Deal

Ex GST **\$360.00**
 Inc GST **\$396.00**

Package Contents - SAVE \$8.80 (Inc)

1 x D590 - Medium-Duty Bench Drill - Belt Drive BD-325	\$385.00
1 x C103 - 228mm Multi-Purpose Locking Clamp VGP9	\$19.80
Normal Price (Inc):	\$404.80



ORDER CODE:	D590C
MODEL:	BD-325 + VGP9 Package Deal
Type - Bench / Pedestal:	Bench
Duty Type:	Medium-Duty
Drilling Diameter Capacity (mm):	Ø16
Spindle Taper (MT):	2
Spindle Travel (mm):	80
Throat Depth (mm):	162.5
Quill Diameter (mm):	40
Collar Diameter (mm):	55
Column Diameter (mm):	72
Spindle To Table (mm):	450
Spindle To Base (mm):	630
Table Shape:	Round
Table Size (mm):	290
Work Light:	~
Micro Switch On Pulley Guard:	Yes
Drive Belt Type:	A Section
Spindle Speed Steps (No.):	12
Spindle Speed Range (rpm):	280 - 2380
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Overall Height (mm):	980
Nett Weight (kg):	41.5

Description

PACKAGE DEAL - BD-325 Bench Drill + 9" Locking Clamp

This versatile & reliable BD-325 bench drill is very useful for anyone requiring to drill consistent accurate holes and is commonly suited for any home workshop or garage use.

Mostly constructed from cast iron and machined steel to provide superior stability and strength. Powered by a 0.75kW, 1hp, 240-volt induction motor and coupled to a 12-belt speed pulley system offering wide range of speeds between 280-2380rpm. The down feed handle is also made from cast iron in one solid piece design and fitted with soft hand grips for your comfort & convenient drilling depth feed control.

The drill quill is equipped with a 2 morse taper spindle allowing you to fit 2MT drill bits directly to the spindle or 1MT drill bits with an optional adaptor. A quality Ø3-Ø16mm keyed drill chuck with 2MT arbor is included & fitted. The drill table can tilt left or right, rotate 360 degrees and the height is also easily adjusted up or down via rack & pinion hand lever & can be locked into position. Furthermore, the whole table assembly can be swivelled away to allow the machined base to be used as a work support.

The magnetic safety switch with emergency stop is conveniently front mounted for quick access. The drill also includes an adjustable safety drill chuck guard and the belt cover is equipped with a safety switch to ensure safe belt speed changing.

Features

- BD-325 - Bench Drill - Belt Drive - (D590)
- Ideal for home, workshop or farm use
- Quiet belt drive system
- Quick action V-belt tensioning lever
- Drill chuck key holder mounted on right side of the machine
- Adjustable safety drilling chuck guard with flip up screen
- One piece cast iron drilling lever with comfort grips

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- Safety micro switch on pulley guard
- Safety magnetic-type switch
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Table tilts left & right to 45° & rotates 360°
- Drilling depth stop
- Slotted work table
- 12 Spindle speeds - 280, 420, 440, 550, 620, 660, 1150, 1180, 1400, 1550, 1830, 2380rpm
- Fan-cooled, copper wound 240V motor
- VGP9 - 9" Drill Press Locking Clamp - (C103)
- Fastens to drill press table slots and secures with a finger type locking nut
- Knurled nut adjusts the jaw opening and clamping pressure
- Hardened alloy steel with chrome plating
- Quick release lever to unlock the jaw
- Swivelling jaw pad for parallel clamping
- 2" maximum jaw opening
- 3" throat depth

Includes

- BD-325 - Bench Drill - Belt Drive (D590)
- VGP9 - 9" Drill Press Locking Clamp (C103)
- 16mm keyed drill chuck and arbor
- Chuck key to suit
- Drill drift tool to remove drill chuck or taper shank drills

Optional Accessories

- Replacement 16mm Drill Chuck (C290)
- Replacement 2MT x JT3 Arbour (D442A)

Specific Features



Drill Press Locking Clamp C103



Bench Drill Shown with Locking Clamp



Shown Clamping Job on Drilling Machine Close Up



Shown Clamping Job on Drilling Machine Low View



Left View



Magnetic Switch



Emergency Stop Switch



Adjustable Safety Chuck Guard With Flip Up Screen

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Safety Chuck Guard Flipped Up



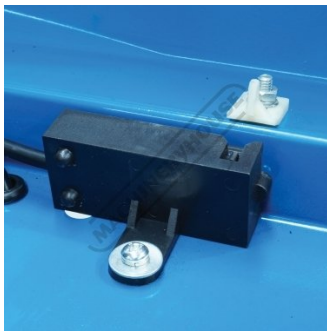
1 Piece Cast Iron Drilling Lever



80mm Spindle Travel



Drilling Depth Stop Setting With Scale



Safety Micro Switch on Pulley Guard



Head Side View



Chuck Key Holder



A Section Belt Drive System



Belt Tension Lever and Lock

Drill Size	280	420	550	1150
1/16 - 3/16	1150	1150	1150	1150
1/4 - 3/8	660	660	660	660
7/16 - 5/8	440	440	440	440
11/16 - 1	280	280	280	280
1 1/8 - 1 1/4	180	180	180	180

Speed Chart

Speed Chart (RPM) and Recommendations						
Imp.	Metric	5/8 Wood	1/2 Wood	Brass	Alum.	Steel
1/16 - 3/16	1.5 - 4.8	3000	3200	3000	3000	3000
1/4 - 3/8	6.0 - 10.0	3000	1500	1200	2500	1000
7/16 - 5/8	11.0 - 16.0	1500	750	750	1500	600
11/16 - 1	22.0 - 25.0	750	500	400	1000	350
1 1/8 - 1 1/4	28.5 - 32.0	375	250	400	700	250

Recommended Speed for Drill Size and Material



Tilting and Rotating Cast Iron Table



Tilt Table Scale



Work Table



Table-Height-Adjustment-Crank



Base

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Drill Drift

Recommended Accessories

W3425
 Drill Press Roller Support



C103
 228mm Multi-Purpose Locking Clamp



P220
 Gravity Feed Coolant System



S090A
 Soluble Metal Cutting Fluid - 1 Litre



C086
 Clamp Kit Tee Nuts



L300
 Magnetic Swarf Remover



M9991
 Magnetic Floor Sweeper



D1272
 Metric 135° Precision HSS Drill Set - 25 Piece



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D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D126

Metric 135° Precision HSS Drill Set - 170 Pieces



D1171

Metric Industrial HSS Reduced Shank Drill Set



D1181

Imperial Industrial HSS Reduced Shank Drill Set



D117

Metric HSS Reduced Shank Drill Set



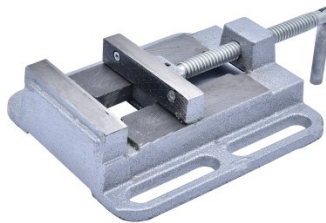
P090

Pipe & Tube Notcher Attachment



V124

Drill Press Vice



V144

Drill Press Vice



V145

Drill Press Vice



V141

Safeway Precision Drill Press Vice



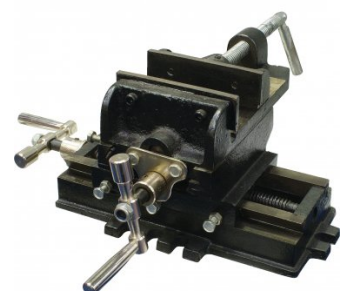
V114

Tilting Drill Press Vice



V120

Compound Drill Vice



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V1204
Compound Drill Vice



V1205
Compound Drill Vice



C292
Industrial Drill Chuck - Keyless Type



C294
Industrial Drill Chuck - Keyless Type



D442
2MT x JT6 Drill Chuck Arbor



D442A
2MT x JT3 Drill Chuck Arbor



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive



M800
Rubber Mat - Anti-Fatigue



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M805

Rubber Mat - Anti-Fatigue

