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Product Brochure For D163

Industrial Pedestal Drill - RF-19

Quiet "B" Section V-belt Drive System
Ø31.5mm Drill Capacity with 3MT Spindle Taper



ORDER CODE:	D163
MODEL:	RF-19
Type - Bench / Pedestal:	Pedestal
Duty Type:	Industrial-Duty
Drilling Diameter Capacity (mm):	Ø31.5
Spindle Taper (MT):	3
Spindle Travel (mm):	125
Throat Depth (mm):	252
Quill Diameter (mm):	55
Collar Diameter (mm):	~
Column Diameter (mm):	100
Spindle To Table (mm):	678
Spindle To Base (mm):	1225
Table Shape:	Square
Table Size (mm):	420 x 470
Work Light:	~
Micro Switch On Pulley Guard:	Yes
Drive Belt Type:	B Section
Spindle Speed Steps (No.):	12
Spindle Speed Range (rpm):	115 - 2165
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Overall Height (mm):	1860
Nett Weight (kg):	200

Features

- Ideal for industrial workshop use
- Quiet "B" section V-belt drive system
- Quick action belt tensioning lever
- Adjustable safety drilling chuck guard with swivel screen
- Safety micro switch on belt cover
- Safety magnetic-type switch
- Emergency stop switch
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Drilling depth stop setting with scale
- T slotted work table
- 12 Spindle speeds - 115-2165rpm
- Fan-cooled 240 volt motor rated for continuous use with overload protection

Includes

- Drill chuck and arbor
- Chuck key to suit
- Drill drift tool to remove drill chuck or taper shank drills

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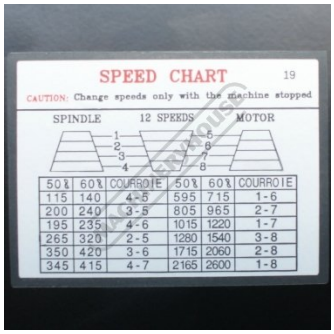
Product Brochure For D163

Specific Features


Front View

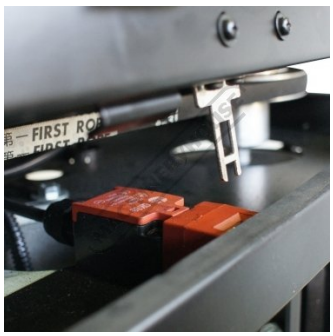

Left View


Saftey Chuck Guard Quill Handle



Speed Chart


Belt Tension Adjustment


Micro Switch on Belt Cover


Drill Chuck


Rack and Pinion Table Adjustment


Emergency Stop



Switch

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Product Brochure For D163

Recommended Accessories

W3425
Drill Press Roller Support



C103
228mm Muliti-Purpose Locking Clamp



P220
Gravity Feed Coolant System



D322
3MT Morse Taper COBALT Drill Bit



D1171
Metric Industrial HSS Reduced Shank Drill Set



D1181
Imperial Industrial HSS Reduced Shank Drill Set



D117
Metric HSS Reduced Shank Drill Set



C292
Industrial Drill Chuck - Keyless Type



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Product Brochure For D163

C294
Industrial Drill Chuck - Keyless Type



D443
3MT x JT6 Drill Chuck Arbor



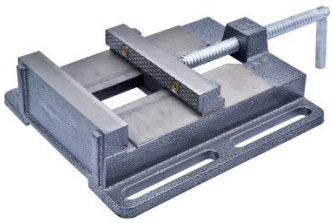
D443A
3MT x JT3 Drill Chuck Arbor



D422
Drill Sleeve - Morse Taper



V126
Drill Press Vice



V114
Tilting Drill Press Vice



V122
Compound Drill Vice



V1205
Compound Drill Vice



V142
Safeway Precision Drill Press Vice



T004
Reversible Tapping Chuck - Adjustable Clutch



T005
Reversible Tapping Chuck - Adjustable Clutch



M800
Rubber Mat - Anti-Fatigue



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Product Brochure For D163

M805
Rubber Mat - Anti-Fatigue



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



S076
Cutting Tool Lubricant Fluid - 500ml



S077
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075
Cutting Tool Lubricant Paste - 200g



S074
Cutting Tool Lubricant Paste - 500g



O000
SpillFix Universal Organic Absorbent



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O040
Rust & Corrosion Preventive



O044
Rust & Corrosion Preventive

