

Product Brochure For D163

Industrial Pedestal Drill - RF-19

Quiet "B" Section V-belt Drive System

Ø31.5mm Drill Capacity with 3MT Spindle Taper



ORDER CODE:	D163
MODEL:	RF-19
Type - Bench / Pedestal:	Pedestal
Duty Type:	Industrial-Duty
Drilling Diameter Capacity (mm):	Ø31.5
Spindle Taper (MT):	3
Spindle Travel (mm):	125
Throat Depth (mm):	252
Quill Diameter (mm):	55
Collar Diameter (mm):	~
Column Diameter (mm):	100
Spindle To Table (mm):	678
Spindle To Base (mm):	1225
Table Shape:	Square
Table Size (mm):	420 x 470
Work Light:	~
Micro Switch On Pulley Guard:	Yes
Drive Belt Type:	B Section
Spindle Speed Steps (No.):	12
Spindle Speed Range (rpm):	115 - 2165
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Overall Height (mm):	1860
Nett Weight (kg):	200

Features

- Ideal for industrial workshop use
- Quiet "B" section V-belt drive system
- Quick action belt tensioning lever
- Adjustable safety drilling chuck guard with swivel screen
- Safety micro switch on belt cover
- Safety magnetic-type switch
- Emergency stop switch
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Drilling depth stop setting with scale
- T slotted work table
- 12 Spindle speeds - 115-2165rpm
- Fan-cooled 240 volt motor rated for continuous use with overload protection

Includes

- Drill chuck and arbor
- Chuck key to suit
- Drill drift tool to remove drill chuck or taper shank drills

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Specific Features



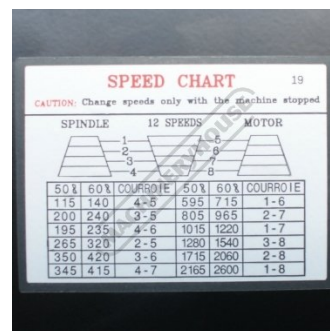
Front View



Left View



Safety Chuck Guard Quill Handle



Speed Chart



Belt Tension Adjustment



Micro Switch on Belt Cover



Drill Chuck



Rack and Pinion Table Adjustment



Emergency Stop



Switch

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Recommended Accessories

W3425

Drill Press Roller Support



C103

228mm Multi-Purpose Locking Clamp



P220

Gravity Feed Coolant System



D322

3MT Morse Taper Shank Drill Bit



D1171

Metric Industrial HSS Reduced Shank Drill Set



D1181

Imperial Industrial HSS Reduced Shank Drill Set



D117

Metric HSS Reduced Shank Drill Set



C292

Industrial Drill Chuck - Keyless Type



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C294

Industrial Drill Chuck - Keyless Type



D443

3MT x JT6 Drill Chuck Arbor



D443A

3MT x JT3 Drill Chuck Arbor



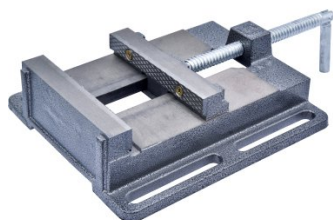
D422

Drill Sleeve - Morse Taper



V126

Drill Press Vice



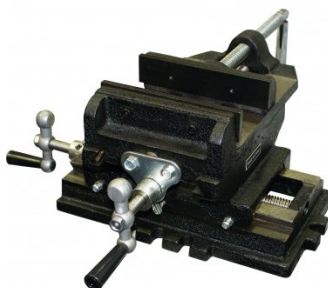
V114

Tilting Drill Press Vice



V122

Compound Drill Vice



V1205

Compound Drill Vice



V142

Safeway Precision Drill Press Vice



T004

Reversible Tapping Chuck - Adjustable Clutch



T005

Reversible Tapping Chuck - Adjustable Clutch



M800

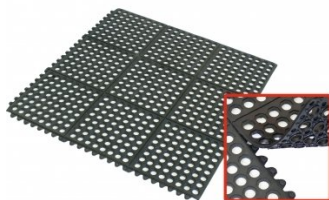
Rubber Mat - Anti-Fatigue



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M805

Rubber Mat - Anti-Fatigue



S090A

Soluble Metal Cutting Fluid - 1 Litre



S090

Soluble Metal Cutting Fluid - 5 Litre



S076

Cutting Tool Lubricant Fluid - 500ml



S077

Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075

Cutting Tool Lubricant Paste - 200g



S074

Cutting Tool Lubricant Paste - 500g



O000

SpillFix Universal Organic Absorbent



O043

Rust & Corrosion Preventive



O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive



O044

Rust & Corrosion Preventive

