

Product Brochure For D1272

## Metric 135° Precision HSS Drill Set - 25 Piece

Ø1 - Ø13mm

0.5mm Increments

Ex GST  
**\$90.00**

Inc GST  
**\$99.00**

ORDER CODE:	D1272
Flutes (Type):	Precision Ground
Number of Pieces (No.):	25
Drill Size Range (Inch / mm):	1 - 13mm
Metric / Imperial (-):	Metric
Drill Size Steps (Inch / mm):	0.5mm
Point Angle (Degrees):	135°
Standard (DIN):	DIN 338
Nett Weight (kg):	1.7



### Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels.

Supplied in a durable plastic case with clearly labeled sizes, these sets make it easy to grab the right bit every time—perfect for both workshops and site use.

Sizes available: 1.0mm to 13.0mm in 0.5mm increments

### Features

- 25 pieces in sizes from 1mm to 13mm in 0.5mm increments
- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

## 25 Pc - METRIC DRILL SET

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135° cuts faster & split point tip reduces wandering



**HSS**  
M35 GRADE

**5%**  
COBALT

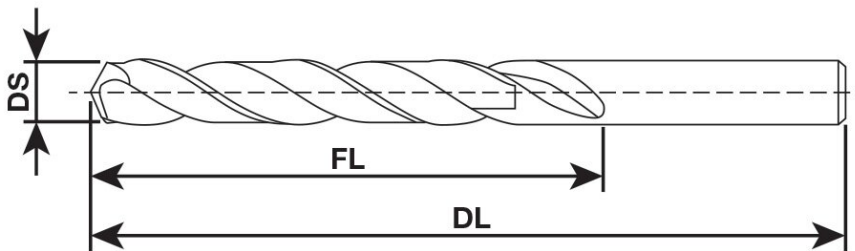
**DIN**  
338

**25pc Metric Set**  
**1~13mm**  
**in 0.5mm increments**

**135°**

**SPLIT POINT**

**HIGH HEAT RESISTANCE**



SIZE (DS)	FLUTE (FL)	LENGTH (DL)	SIZE (DS)	FLUTE (FL)	LENGTH (DL)
1.0mm	12	34	7.5mm	69	109
1.5mm	20	43	8.0mm	75	117
2.0mm	24	49	8.5mm	75	117
2.5mm	30	57	9.0mm	81	125
3.0mm	33	61	9.5mm	81	125
3.5mm	39	70	10.0mm	87	133
4.0mm	43	75	10.5mm	87	133
4.5mm	47	80	11.0mm	94	142
5.0mm	52	86	11.5mm	94	142
5.5mm	57	93	12.0mm	101	151
6.0mm	57	93	12.5mm	101	151
6.5mm	63	101	13.0mm	101	151
7.0mm	69	109			

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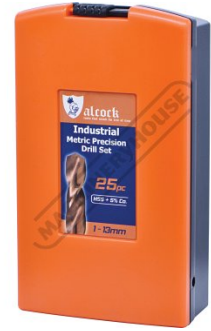
**Specific Features**



Close up of Set



135 Degree Split Point M35 Grade HSS 5 Cobalt 13mm Drill



Plastic Case

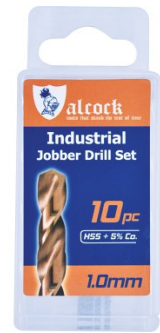
**Recommended Accessories**

D1282  
 Imperial 135° Precision HSS  
 Drill Set - 29 Piece

D1285  
 Metric 135° Precision HSS Drill  
 Set - 51 Piece

D126  
 Metric 135° Precision HSS Drill  
 Set - 170 Pieces

D8150  
 HSS Jobber Drill Pack - 10  
 Piece



D8174  
 HSS Jobber Drill Pack - 5 Piece

C289  
 Heavy Duty Drill Chuck - Keyed  
 Type

C290  
 Heavy Duty Drill Chuck - Keyed  
 Type

C292  
 Industrial Drill Chuck - Keyless  
 Type



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**C294**  
 Industrial Drill Chuck - Keyless Type



**T012**  
 Metric Alloy Steel Tap & Die Set - 32 Piece



**T013**  
 Metric HSS Tap & Die Set - 32 Piece



**T014**  
 Metric Alloy Steel Tap & Die Set - 45 Piece



**T015**  
 Imperial Alloy Steel Tap & Die Set - 45 Piece



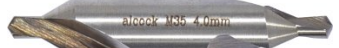
**D502**  
 HSS Centre Drill - No. 2



**D503**  
 HSS Centre Drill - No.3



**D504**  
 HSS Centre Drill - No. 4



**D505**  
 HSS Centre Drill - No. 5



**T019**  
 Metric HSS Hand Tap & Drill Set - 29 Piece



**D107**  
 HSS Step Drill Sets



**D106**  
 Countersink Sets – 90° Three Flute



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D105

Deburring Countersink Sets –  
90° Cross Hole



D111

Precision Drill Sharpener



D112

Precision Drill Sharpener

