Sydney: (02) 9890 9111
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Product Brochure For D1252

# Metric 135° Heavy Duty HSS Cobalt Jobber Drill Set - 25 Piece - D109SM3

Ø1.0 - Ø13.0mm
0.5mm Increments




**On Sale - Limited Stock**

| | Ex GST | Inc GST |
|---|---|---|
| | ~~$500.00~~ | ~~$550.00~~ |
| | $471.82 | $519.00 |

| | |
|---|---|
| ORDER CODE: | D1252 |
| Flutes (Type): | Precision Ground |
| Number of Pieces (No.): | 25 |
| Drill Size Range (Inch / mm): | 1 - 13mm |
| Metric / Imperial (~): | Metric |
| Drill Size Steps (Inch / mm): | 0.5mm |
| Point Angle (Degrees): | 135º |
| Standard (DIN): | ~ |
| Nett Weight (kg): | 1.7 |

suttontools

Australian Built

## Description

Sutton Tools Heavy Duty Cobalt Jobber Drills are industrial quality for drilling materials that have high hardness and tensile strength such as cast iron, bronze, hard steel & stainless steel. These drill bits feature a thick core for increased rigidity in hard materials.

## Features

- 25 piece set
- 1-13mm in 0.5mm increments
- 135° Split Point (drills > 2mm & 3/32) - Enables accurate positioning and less drilling pressure
- Thick Core - For increased rigidity in hard materials
- Precision Engineered Parallel Shank - For accurate hole size
- Made from HSS Cobalt - The 5% cobalt formula improves abrasive & heat resistance, for increased strength at higher cutting temperatures
- Colour Tempered Surface Finish - Enables identification of cobalt tool material

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## Specific Features



Shown in Case



Drill Bit



Drill Bit Tip

## Recommended Accessories

C289
Heavy Duty Drill Chuck - Keyed Type



C290
Heavy Duty Drill Chuck - Keyed Type



C292
Industrial Drill Chuck - Keyless Type



C294
Industrial Drill Chuck - Keyless Type



T012
Metric Alloy Steel Tap & Die Set - 32 Piece



T013
Metric HSS Tap & Die Set - 32 Piece



T014
Metric Alloy Steel Tap & Die Set - 45 Piece



T015
Imperial Alloy Steel Tap & Die Set - 45 Piece



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# Product Brochure For D1252

D502
HSS Centre Drill - No. 2




D503
HSS Centre Drill - No.3




D504
HSS Centre Drill - No. 4




D505
HSS Centre Drill - No. 5




T019
Metric HSS Hand Tap & Drill Set - 29 Piece



D107
HSS Step Drill Sets




D106
Countersink Sets – 90° Three Flute




D105
Deburring Countersink Sets – 90° Cross Hole




D104
Spotting Drill Sets – 90°




D123
Metric 118º Precision HSS Drill Set - 25 Piece



D125
Imperial 118º Precision HSS Drill Set - 29 Piece



D111
Precision Drill Sharpener



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# Product Brochure For D1252

D112

Precision Drill Sharpener

