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Product Brochure For B9045

Power Hammer - PH-28HD

2mm Mild Steel Capacity
711mm Throat Depth



ORDER CODE:	B9045
MODEL:	PH-28HD
Machine (Type):	Power Hammer
Mild Steel - Capacity (mm / Gauge):	2 / 14
Aluminium - Capacity (mm / Gauge):	3.5 / 10
Cubic feet per minute (CFM):	~
Tooling Height Adjustment (mm):	50
Tooling Shank Size (mm):	~
Throat Depth (mm):	711
Throat Height (mm):	~
Length of Stroke Adjustment (mm):	6.35, 12.7, 19.05
Radius Anvil Sizes (mm):	~
Speed - blows per minute (BPM):	0 - 1000 (Variable)
Air Consumption (CFM):	~
Working Height (mm):	~
Air Pressure (psi):	~
Motor Power (kW / hp):	2.25 / 3
Voltage / Amperage (V / amp):	240
Machine Dimensions (LxWxH) (mm):	~
Tooling Holder/Power Unit Dimensions (LxWxH) (mm):	~
Nett Weight (kg):	907

Description

The PH-28HD power hammer can hit harder and move metal faster than most hammers its size. This USA-made machine lets you shape multiple sheets at once, then planish them out.

Recommended for: Automotive shops that need to shape metal quickly and often work on fenders.

Features

- 711mm throat with deep cutout designed for fenders
- Large 2mm (14 gauge) mild steel capacity
- Variable speed from 0 to 1,000 beats per minute
- 3hp motor runs on 240-volt single-phase power
- Developed over 20 years of research to find what's most important to metal shapers
- Hits up to 75% harder than its predecessor, the MH-19
- Incorporates Dupont linkage (also used on our massive MH-37HD) to shape heavier gauges of steel
- Quick-release design lets you get the tooling out of the way to add or remove your panel
- Switch between 3 fixed stroke settings on the fly: 1/4" (6.35mm) / 1/2" (12.7mm) / 3/4" (19.05mm)
- Adjust the lower ram up or down via a large acme thread, so you won't need to shim if different tool thicknesses are required
- Simple, proven mechanism uses easily replaceable, off-the-shelf die springs
- Floating chain and sprocket setup eliminates the leather strap commonly found on legacy hammers
- You can add an optional planishing hammer attachment to the side of this power hammer
- Rigid 25.4mm plate steel frame ensures high-quality, controllable shaping force and won't buckle under the heavy hits
- Portable pedestal raises the working height and allows better visibility of the hit mark

Optional Accessories

- You can bolt a planishing hammer attachment to the side of the machine for when you need to finish a piece

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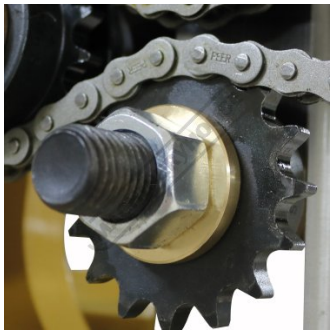
Specific Features


Floating Chain and Sprocket Setup


240V Motor


Spring


Chain


Sprocket


Tool Posts


Quick Realease Handle Down


Quick Realease Handle Up



Variable Speed Controller


Side View

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Recommended Accessories

B8946
Power Hammer Beading Set



B8955
Master Flat Top Die



B8957
Master Flat Top Die



B8963
Doming Bottom Die



B8968
Doming Bottom Die



B8967
Doming Bottom Die



B8970
Doming Bottom Die



B8969
Doming Bottom Die



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B8972
Doming Bottom Die



B8971
Doming Bottom Die



B8973
Stretch Flat Bottom Die



B9054
2" Thumbnail Shrink Die Set



B9056
3" Thumbnail Shrink Die Set



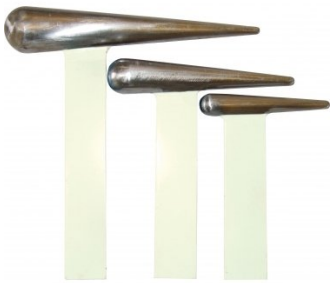
S223
Straight Steel T-Dolly Set Small - 5 Piece



S2231
Straight Steel T-Dolly Set Large - 2 Piece



S2232
Tapered Steel T-Dolly Set - 3 Piece



S2233
Curved Steel Dolly Set - 3 Piece



S2234
Mushroom Steel Dome Dolly Set - 2 Piece



S2235
Mushroom Steel Dome Dolly Set - 2 Piece



S2236
Oval Steel Dolly



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S2237
Bowl Steel Dome Dolly



S2239
Dolly Stand Holder



S2238
Steel Dolly Stand



S2240
Round Steel Table for Sand Bag



S214
Rectangle Leather Bag - Steel Shot Filled



S212
Rectangle Leather Bags - Sand Filled



S210
Round Leather Bags - Sand Filled



H885
Auto Panel Restoration Kit - DIY



H886
Auto Panel Restoration Kit - Professional



H887
Auto Panel Restoration Kit - Master

