

Product Brochure For B8680

## Bead Roller - Motorised - BR-16E-36LT

1.6mm Mild Steel Thickness Capacity

Includes 1/4" (6.35mm) Round Bead Die Set & 3/64" (1.27mm) Step Roll Set



ORDER CODE:	B8680
MODEL:	BR-16E-36LT
Machine (Type):	Bead Roller - Motorised
Mild Steel - Thickness Capacity (mm / Gauge):	1.6 / 16
Aluminium - Thickness Capacity (mm / Gauge):	1.6 / 16
Throat Depth Maximum (mm):	914
Throat Height (mm):	~
Roll Diameter (mm):	~
Output Drive Speed (rpm):	0 - 100
Motor Power (kW / hp):	0.375 / 0.5
Voltage / Amperage (V / amp):	240
Nett Weight (kg):	137



### Description

This bead roller's open concept design gives you extra working area. Add beads to bent panels and large sheets for auto or air-plane projects. Foot pedal controls leave your hands free.

### Features

- Maximum capacity of 1.6mm mild steel
- 914mm throat depth allows you to reach the center of 1828mm pieces
- Variable-speed pedal lets you press harder to go faster, or roll more slowly for detailed patterns
- You can also lock the rolls at a constant speed if you choose
- Integrated adjustable depth stop makes it simple to create and repeat perfectly straight beads
- Quick-release die maintains consistent forming depth, even if you open and close it
- You can begin or end a design in the middle of a panel without worrying if the depth is set correctly
- Adjust the forming depth with an easily accessible handwheel just above the working area
- Bottom die slides in or out. By changing the offset, you can create custom profiles from standard dies
- Includes 1/4" (6.35mm) round bead die set and 3/64" (1.27mm) step roll set
- Many Baileigh bead roller dies are available. See our tooling for the BR-16E-36LT
- This electric bead roller accepts standard die sets. It's compatible with most tooling for similar machines
- All friction points turn on long-lasting bronze bushings with grease fittings
- Rigid steel construction reduces flex and ensures accurate beads over many years of production

### Includes

- 1/4" (6.35mm) round bead die set
- 3/64" (1.27mm) step roll set

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**Specific Features**



Insert 1



Insert 2

**Recommended Accessories**

B8803

Step Roll Set



B8818

Flat Bead Roll Set

