

## Product Brochure For B8428

### 40mm OD x 180° Square Tube Die Set

165.1mm CLR, Made from Steel

Suits RDB Series (Not RDB-050) Pipe & Tube Benders



|                                              |                          |
|----------------------------------------------|--------------------------|
| ORDER CODE:                                  | B8428                    |
| MODEL:                                       | ~                        |
| Part Number:                                 | ~                        |
| Type:                                        | Square Tube Die Set      |
| Degree of Bend (Max) (Deg):                  | 180°                     |
| Size (inch / mm):                            | 40 OD                    |
| CLR - Centre Line Radius (inch / mm):        | 165.1                    |
| Recommended Min. Wall Thickness (inch / mm): | 2.1082                   |
| Material OD (inch / mm):                     | ~                        |
| Suits Spigot Size (inch / mm):               | ~                        |
| Suits Machine Model:                         | RDB Series (Not RDB-050) |
| Nett Weight (kg):                            | 44                       |



#### Description

40mm OD Square tube die set with a 165.1mm Center line Radius. Fits on all Baileigh Industrial rotary draw benders that accept drop on tooling (Not RDB-050). Center line radius is based on 2.1082mm wall thickness.

#### Features

- 40mm OD steel former with 165.1mm centre line radius for 180 degree bends
- 2.1082mm recommended minimum wall thickness
- 180 degree maximum bend angle
- Set includes forming die, counter die, and hook sleeve

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### Recommended Accessories

**B8119**

Pipe/Tube Bending Lube -  
475ml



**B8080**

Hydraulic Pipe & Tube Rotary  
Draw Bender



**B8085**

Motorised Pipe & Tube Rotary  
Draw Bender



**B8090**

Motorised Pipe & Tube Rotary  
Draw Bender



**B8095**

Motorised Pipe & Tube Rotary  
Draw Bender



**B8105**

Hydraulic Pipe & Tube Rotary  
Draw Bender

