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Product Brochure For B8410C

# 25mm OD x 180º Square Tube Die Set - Crush Bend

114.3mm CLR, Made from Steel

Suits RDB Series (Not RDB-050) Pipe & Tube Benders



**On Sale - Back In Stock Soon**

| | Ex GST | Inc GST |
|---|---|---|
| | ~~$2,390.00~~ | ~~$2,629.00~~ |
| | $2,090.00 | $2,299.00 |

| | |
|---|---|
| ORDER CODE: | B8410C |
| MODEL: | Crush Bend |
| Part Number: | ZZ-DS-25S-R114-CB |
| Type: | Square Tube Die Set |
| Degree of Bend (Max) (Deg): | 180º |
| Size (inch / mm): | 25 OD |
| CLR - Centre Line Radius (inch / mm): | 114.3 |
| Recommended Min. Wall Thickness (inch / mm): | 1.651 |
| Material OD (inch / mm): | ~ |
| Suits Spigot Size (inch / mm): | ~ |
| Suits Machine Model: | RDB Series (Not RDB-050) |
| Nett Weight (kg): | 17 |

## Description

25mm OD Square tube die set - Crush Bend with a 114.3mm Center line Radius. Fits on all Baileigh Industrial rotary draw benders that accept drop on tooling (Not RDB-050). Center line radius is based on 1.651mm wall thickness.

## Features

- Crush Bend
- 25mm OD steel former with 114.3mm centre line radius for 180 degree bends
- 1.651mm recommended minimum wall thickness
- 180 degree maximum bend angle
- Set includes forming die, counter die, and hook sleeve

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## Recommended Accessories

B8119
Pipe/Tube Bending Lube - 475ml




B8070
Manual Pipe & Tube Rotary Draw Bender



B8080
Hydraulic Pipe & Tube Rotary Draw Bender




B8085
Motorised Pipe & Tube Rotary Draw Bender




B8090
Motorised Pipe & Tube Rotary Draw Bender



B8095
Motorised Pipe & Tube Rotary Draw Bender




B8105
Hydraulic Pipe & Tube Rotary Draw Bender

