

Product Brochure For B8410C

25mm OD x 180° Square Tube Die Set - Crush Bend

114.3mm CLR, Made from Steel

Suits RDB Series (Not RDB-050) Pipe & Tube Benders

Ex GST **Inc GST**
\$2,190.00 **\$2,409.00**



ORDER CODE:	B8410C
MODEL:	Crush Bend
Part Number:	ZZ-DS-25S-R114-CB
Type:	Square Tube Die Set
Degree of Bend (Max) (Deg):	180°
Size (inch / mm):	25 OD
CLR - Centre Line Radius (inch / mm):	114.3
Recommended Min. Wall Thickness (inch / mm):	1.651
Material OD (inch / mm):	~
Suits Spigot Size (inch / mm):	~
Suits Machine Model:	RDB Series (Not RDB-050)
Nett Weight (kg):	17



Description

25mm OD Square tube die set - Crush Bend with a 114.3mm Center line Radius. Fits on all Baileigh Industrial rotary draw benders that accept drop on tooling (Not RDB-050). Center line radius is based on 1.651mm wall thickness.

Features

- Crush Bend
- 25mm OD steel former with 114.3mm centre line radius for 180 degree bends
- 1.651mm recommended minimum wall thickness
- 180 degree maximum bend angle
- Set includes forming die, counter die, and hook sleeve

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Recommended Accessories

B8119

Pipe/Tube Bending Lube -
 475ml



B8070

Manual Pipe & Tube Rotary
 Draw Bender



B8080

Hydraulic Pipe & Tube Rotary
 Draw Bender



B8085

Motorised Pipe & Tube Rotary
 Draw Bender



B8090

Motorised Pipe & Tube Rotary
 Draw Bender



B8095

Motorised Pipe & Tube Rotary
 Draw Bender



B8100

Motorised Pipe & Tube Rotary
 Draw Bender



B8105

Hydraulic Pipe & Tube Rotary
 Draw Bender

