

Product Brochure For B8405

## 20mm OD x 180° Square Tube Die Set

88.9mm CLR, Made from Steel

Suits RDB Series (Not RDB-050) Pipe & Tube Benders



ORDER CODE:	B8405
MODEL:	~
Part Number:	~
Type:	Square Tube Die Set
Degree of Bend (Max) (Deg):	180°
Size (inch / mm):	20 OD
CLR - Centre Line Radius (inch / mm):	88.9
Recommended Min. Wall Thickness (inch / mm):	1.4732
Material OD (inch / mm):	~
Suits Spigot Size (inch / mm):	~
Suits Machine Model:	RDB Series (Not RDB-050)
Nett Weight (kg):	12



### Description

20mm OD Square tube die set with a 88.9mm Center line Radius. Fits on all Baileigh Industrial rotary draw benders that accept drop on tooling (Not RDB-050). Center line radius is based on 1.4732mm wall thickness.

### Features

- 20mm OD steel former with 88.9mm centre line radius for 180 degree bends
- 1.4732mm recommended minimum wall thickness
- 180 degree maximum bend angle
- Set includes forming die, counter die, and hook sleeve

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**Recommended Accessories**

**B8119**

Pipe/Tube Bending Lube -  
 475ml



**B8080**

Hydraulic Pipe & Tube Rotary  
 Draw Bender



**B8085**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8090**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8095**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8100**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8105**

Hydraulic Pipe & Tube Rotary  
 Draw Bender

