

## L467 - Professional Lathe Parting Tool Kit - Insert Type

25mm Tool Height

**Ex GST**  
**\$320.00**

**Inc GST**  
**\$352.00**

ORDER CODE:	L467
Type:	Professional
Tool Centre Height (mm):	25
Blade Size (mm):	32 x 3
Insert Width (mm):	3
Nett Weight (kg):	2.0



### Description

Professional kit for the toolroom and workshop application  
 Kit consists of a block, blade & Kennametal inserts.

### Features

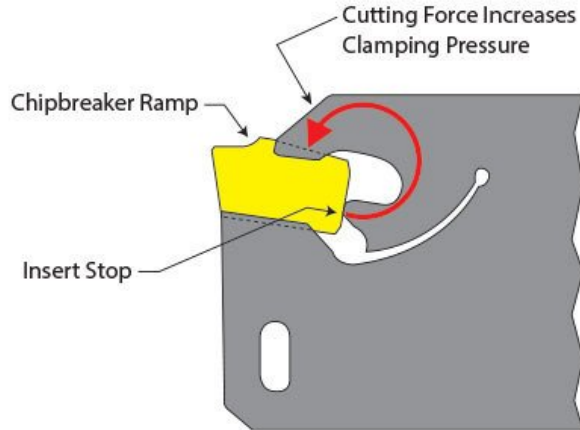
- Blades have top and bottom V-prism design enabling greater clamping force preventing insert movement, even when cutting at high feed rates

### Includes

- 1 x 25mm Parting block suits 32mm blade height
- 1 x 32 x 3mm Parting blade
- 10 x 3mm Parting inserts
- 1 x Key insert remover
- 1 x Hex key

### Insert Stop Design

- Clamping pressure is increased when cutting forces increase providing secure holding power.
- The fixed insert stop provides solid seating with every index and provides up to 30% longer life.



## TECHNICAL INFORMATION

### SETTING THE SPINDLE SPEED

To calculate the correct speed the following formula can be used.

$$\text{RPM} = \frac{1000 \times \text{Surface speed in Metres per Minute (M/min)}}{3.14 \times \text{Work Piece Diameter (mm)}}$$

#### Example 1.

20mm Mild Steel bar to be parted off.

$$\text{RPM} = \frac{1000 \times 80}{3.14 \times 20\text{mm}} = \frac{80000}{62.8} = 1273\text{rpm}$$

#### Example 2.

20mm Aluminium bar to be parted off.

$$\text{RPM} = \frac{1000 \times 100}{3.14 \times 20\text{mm}} = \frac{100000}{62.8} = 1592\text{rpm}$$

- Set the spindle speed to the closest RPM speed calculated
- If in doubt then set a speed slower than the calculated speed

### SETTING THE TOOL ON CENTRE

For the tool to cut correctly it needs to be set on centre. This can be best achieved by placing a centre in the tailstock and adjusting the tool height to line up with centre point.

Correct Centre Height



### Approximate surface speeds for carbide tools

Material	Parting Off
Mild Steel	80 M/min
Cast Iron	70 M/min
Aluminium	100 M/min
Stainless Steel	60 M/min

**Specific Features**



Front View

Front Rear View

Rear View

Bottom View



Rear Top View

Tip Close Up

**Recommended Accessories**

L030

Parting Block - Suits 32mm  
 Blade

L4693

Parting Blade

L0513

KENNAMETAL Carbide Inserts -  
 Parting

L464

Professional Lathe Parting Tool  
 Kit - Insert Type



Product Brochure For L467

L465

Professional Lathe Parting Tool Kit - Insert Type



L466

Professional Lathe Parting Tool Kit - Insert Type



L072

HSS Turning Tool Set - 4 piece



L0085

Carbide Turning Tool Set - 11 piece



L0055

Lathe Turning Tool Kit - 5 piece Insert Type



L0099

Lathe Turning Tool Kit - 7 piece Insert Type



L0077

Lathe Turning Tool Kit - 7 piece Insert Type



L450

Lathe Turning Tool Kit - 3 piece Insert Type



L451

Lathe Turning Tool Kit - 3 piece Insert Type



L452

Lathe Turning Tool Kit - 3 piece Insert Type



L453

Lathe Turning Tool Kit - 3 piece Insert Type



L456

Lathe Threading Tool Kit - Insert Type



Product Brochure For L467

L457

Lathe Threading Tool Kit - Insert Type



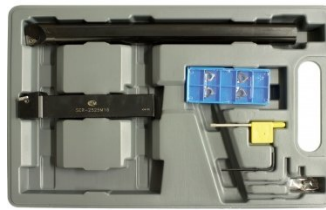
L458

Lathe Threading Tool Kit - Insert Type



L459

Lathe Threading Tool Kit - Insert Type



L006A

Boring Bar Set - HSS



L431

Boring Bar Set - Carbide Insert



L430

Boring Bar Set - Carbide Insert

