

Product Brochure For L0615

TCMT 090204-HQ - KYOCERA Carbide Inserts - Turning

Grade CA525 - General Purpose Steel
 10 Inserts Per Pack

Ex GST
\$88.00

Inc GST
\$96.80

ORDER CODE:	L0615
MODEL:	TCMT 090204-HQ
Grade:	CA525
Application:	General Purpose Steel
Pieces in Set (No.):	10
l (mm):	9.0
d (mm):	5.56
t (mm):	2.38
R (mm):	0.40
D1 (Hole Ø) (mm):	2.80



KYOCERA
 JAPANESE CARBIDE

Description

KYOCERA INDEXABLE INSERTS

Features

- KYOCERA GRADE CA525 - Rough to interruption cutting of steel. Good wear resistance (Coated)
- 10 inserts per pack

CVD Coated Carbide

KYOCERA's CVD coated carbide grades are based on ceramic thin film technology and provide stable efficient cutting at high speeds or heavy interrupted applications.

Features:

- Applicable from low to high speed cutting & from finishing to roughing.
- Stable cutting is achieved due to the superior toughness & crack resistance.
- Cutting times are reduced due to good chip control from effective chip breakers.

STEEL - Application Chart

Grade Selection	P15				
	P25		Interruption, General purpose		CA525
	P35				
Application					
		Continuous	Light Interruption	Interruption	Heavy Interruption

Specific Features



Tip

Recommended Accessories

L0055

Lathe Turning Tool Kit - 5 piece
Insert Type

